

PRECISION CENTER MANUFACTURING, INC. SUPPLIER TERMS AND CONDITIONS

General Terms and Conditions	
QA 1	Machining suppliers must furnish inspection report, certificate of conformance and as applicable material and processing certifications for the parts, they submit to Precision Center Manufacturing, Inc.
QA 2	Documented first article inspection reports shall be submitted to Quality prior to the beginning of production. The supplier assumes all financial responsibility for replacement, rework, and material when production of parts is begun without first article inspection approval from quality. AS9102 f/a form when stipulated on .P.O.
QA 3	Any delay in shipment for any reason must be conveyed to Precision Center Manufacturing, Inc. quality as soon as the delay is known by the supplier.
QA 4	Any change to the contract requirements by the supplier must be approved by the Precision Center Manufacturing, Inc. in writing. Notify Precision Center Manufacturing, Inc. of changes in product and/or process, changes of suppliers, changes of manufacturing facility location and, where required, obtain Precision Center Manufacturing, Inc. approval.
QA 5	All information in the contract must be held in confidence by the supplier and no third-party request for information will be authorized unless instructed in writing by a Precision Center Manufacturing, Inc. representative. When ITAR and/or government rated data is noted on the purchase order, the US government restrictions must be followed. If you have any questions concerning ITAR or government rating notify the company buyer. All concerns must be answered prior to you accepting this order. All documents to be retained for 10-year min unless extended retention is required by Precision Center Manufacturing, Inc. or its customers. Precision Center Manufacturing, Inc. must be notified before any Precision Center Manufacturing, Inc. Customer documentation is destroyed.
QA 6	In addition to Precision Center Manufacturing, Inc.'s right of access, the supplier agrees to right of access for Precision Center Manufacturing, Inc. customers, or regulatory agencies to all facilities at any level of the supply chain, involved in the order and to all applicable records in the performance of this contract.
QA 7	Manufactures or machining suppliers must have a quality system in compliance to AS9003, AS9100, or ISO9001; Precision Center Manufacturing, Inc. may make conditional exceptions based on supplier survey information or applicable customer requirements.
QA 8	Suppliers are required to notify quality prior to transferring any work to a new facility. Precision Center Manufacturing, Inc. will determine (prior to the transfer) if the supplier may perform the transfer of work.
QA 9	Supplier must notify Precision Center Manufacturing, Inc. of nonconforming product. Counterfeit Parts from being delivered to Precision Center Manufacturing, Inc. (A product produced or altered to imitate or resemble a product without authority or right to do so, with the intent to mislead or defraud by passing the imitation as original or genuine.) Supplier must maintain a minimum product quality rating of 95% and a minimum on-time delivery rating of 90%.
QA 10	Arrangements for Precision Center Manufacturing, Inc.'s approval of the supplier's disposition of nonconforming material. Supplier must ensure that its personnel are aware of their contribution to product/service conformity and product safety and the importance of ethical behavior.
QA 11	Requirements for the supplier to flow down to their sub-tier suppliers the applicable requirements in Precision Center Manufacturing, Inc. purchasing documents, including key characteristics and applicable F.O.D. control processes where required.
QA 12	Requirements for the supplier to comply with executive order E13224. Supplier shall not engage in any transaction of any type with persons or businesses or organizations who commit, threaten to commit or support terrorism.
General Terms and Conditions combined for Processing suppliers.	
QA 13	Processing suppliers must furnish processing certifications to Precision Center Manufacturing, Inc. purchase order requirements, and shall not process any parts for which they are not certificated or approved. Acceptable quality system requirement are AC7004, ISO9001, or AS9100; Precision Center Manufacturing, Inc. may make conditional exceptions based on supplier survey information or applicable customer requirements. Supplier must have the ability to ensure the adequacy of the special process provided and provide Precision Center Manufacturing, Inc. the required documentation per purchase order requirements. QA 3, QA 4, QA 5, QA 6, QA 8, QA 9, QA 10, QA 11, QA 12
General Terms and Conditions combined for Material suppliers.	
QA 14	Material suppliers must furnish material certifications to Precision Center Manufacturing, Inc. purchase order requirements, and shall not supply material for which they are not certificated or approved. When noted on our purchase orders, raw material supplied must be USA domestic material. Acceptable quality system requirements are ISO9001, AS9100 or AS9120; Precision Center Manufacturing, Inc. may make conditional exceptions based on supplier survey information or applicable customer requirements. The Supplier must have the ability to ensure the adequacy of the product provided and provide Precision Center Manufacturing, Inc. the required documentation per purchase order requirements. QA 3, QA 4, QA 5, QA 6, QA 8, QA 9, QA 10, QA 11, QA 12
General Terms and Conditions combined for Machining and Manufacturing suppliers.	
QA 15	For Machining and Manufacturing suppliers QA 1 - QA 12 are applicable. The Supplier must have the ability to ensure the adequacy of the product provided to Precision Center Manufacturing, Inc. and provide the required documentation per purchase order requirements.
General Terms and Conditions combined for Calibration and Testing suppliers.	
QA 16	Calibration and Testing suppliers must furnish calibration/test reports to Precision Center Manufacturing, Inc. purchase order requirements, and be traceable to the specific equipment or item for which they are calibrating or testing, traceability to NIST and/or other national or international standards must be supplied. ISO9001, ISO 17025, Nadcap testing, ANSI Z540, and/or Navlap accreditation will be the quality system requirements; Precision Center Manufacturing, Inc. may make conditional exceptions based on supplier survey information or applicable customer requirements. QA 3, QA 4, QA 5, QA 6, QA 8, QA 9, QA 10, QA 11, QA 12

All suppliers must comply with the General Terms and Conditions according to the commodity supplied. Additional Quality clauses will be noted on the Purchase Order as applicable.